

Installation, Operating and Maintenance Instructions for

Jola Electrodes

EL/.../...../...../.../.../.../Ex-...

⊕ II 1 G Ex ia IIC T6 Ga or

⊕ II 1 G Ex ia IIB T6 Ga or

⊕ II 2 G Ex ia IIC T6 Gb or

⊕ II 2 G Ex ia IIB T6 Gb or

⊕ I M2 Ex ia I Mb

and the system with

the obligatory connection box

OAK/LST/2x1MΩ ⊕ II 2 G Ex ia IIC T6 Gb

⊕ I M2 Ex ia I Mb

and the Jola Electrode Relay

Leckstar 101/Ex ⊕ I (M1) / II (1) GD

[Ex ia Ma] I [Ex ia Ga] IIC [Ex ia Da] IIIC

**These Installation, Operating and Maintenance
Instructions must always be handed over to the
fitter/operator/service personnel
of our products together with all other user
documentation and information!**

**They should be stored in a safe place together
with all other user documentation and information
so they can be consulted again when necessary at
any time!**

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1. Area of application

The combination of conductive electrodes EL/.../...../...../2/...../.../Ex-...

JOLA D-67466 Lambrecht CE 0080 EL/.../...../...../.../.../Ex-...  II 1 G Ex ia IIC T6 Ga or  II 1 G Ex ia IIB T6 Ga or  II 2 G Ex ia IIC T6 Gb or  II 2 G Ex ia IIB T6 Gb or  I M2 Ex ia I Mb (serial number) (production year) T _{amb} : - 20°C to + 60°C INERIS 03ATEX0152	
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the obligatory connection box OAK/LST/2x1MΩ and an electrode relay Leckstar 101/Ex is designed to transmit electrical switching signals coming from conductive electrodes

EL/.../...../...../.../.../Ex-... installed in a potentially explosive atmosphere,
 to non-hazardous areas
 via an **electrode relay Leckstar 101/Ex.**

The components of the system have to be installed:

in above-ground areas which could be at risk due to a potentially explosive atmosphere		in underground areas in mines as well as in above-ground areas of mines which could be at risk due to firedamp and/or flammable dusts	only outside potentially explosive atmospheres
zone 0, 1 or 2	zone 1 or 2		
EL/.../Ex...-0G  II 1 G or EL/.../Ex...-0BG  II 1 G	EL/.../Ex...-1G  II 2 G	EL/.../Ex...-M  I M2	Leckstar 101/Ex,  I (M1) / II (1) GD [Ex ia Ma] I [Ex ia Ga] IIC [Ex ia Da] IIIC
	OAK/LST/2x1MΩ  II 2 G	OAK/LST/2x1MΩ  I M2	

You must always observe and follow all the instructions relating to these parameters and installation recommendations. The units may not be used for applications outside the specified parameter range.

If the product descriptions are not supplied with the products or are lost, **you must always request a copy of the descriptions prior to installation, connection or start-up and ensure that they are read and observed by the suitably qualified specialist personnel. Otherwise the conductive electrode and/or electrode relay may not be installed, connected and started up.**

2. Preconditions for safe use

- ◆ **Maximum parameters of the conductive electrodes EL/.../...../...../...../...../Ex-... fitted with a connecting cable**

Electrode type	Type designation	Li	Ci
Rod electrodes	EL/.../SB-1/...../...../...../...../Ex-...	0 + 1µH per metre connecting cable	0 + 200 pF per metre connecting cable
Rod electrodes	EL/.../SZ-./...../...../...../...../Ex-...		
Rod electrodes	EL/.../SZ/PPLF-./...../...../...../...../Ex-...		
Rod electrodes	EL/.../SE-./...../...../...../...../Ex-...		
Rod electrodes	EL/.../SE/NL/...../...../...../...../Ex-...		
Rod electrodes	EL/.../SE/LF-./...../...../...../...../Ex-...		
Plate electrodes	EL/.../PE/...../...../...../...../Ex-...		
Plate electrodes	EL/.../PEK...../...../...../...../...../Ex-...		
Plate electrodes	EL/.../WDX/NL/...../...../...../...../Ex-...		
Plate electrodes	EL/.../WDX/LF-./...../...../...../...../Ex-...		
Suspension electrodes	EL/.../EH/...../...../...../...../Ex-...		
Suspension electrodes	EL/.../EHK/NL/...../...../...../...../Ex-...		
Suspension electrodes	EL/.../EHK/LF/...../...../...../...../Ex-...		
Suspension electrodes	EL/.../EHW/NL /...../...../...../...../Ex-...		
Suspension electrodes	EL/.../EHW/LF /...../...../...../...../Ex-...		
Cable electrodes	EL/.../KE/...../...../...../...../Ex-...	1.7 µH per metre detection cable + 1 µH per metre connecting cable	25 pF per metre detection cable + 200 pF per metre connecting cable

◆ **Special requirements/conditions for the safe use of the conductive electrodes EL.../...../...../../..../../Ex-...**

To ensure safe operation, power supply to the conductive electrode EL.../...../...../../..../../Ex-... must be via an Ex ia voltage source with output circuits which are approved as Ex ia intrinsically safe for use in the potentially explosive atmosphere which corresponds to the gas explosion group in which the device is installed: IIC, IIB, IIA respectively I.

The maximum output parameters of this voltage source must not exceed the following values:

U = 20 V; I = 0.1 A and P = 0.5 W.

◆ **Maximum parameters of the electrode relay Leckstar 101/Ex**

Rated supply voltages (terminals J15, J16):

U = AC 24 V; AC 110 V, AC 115 V, AC 230 V or AC 240 V

Maximum electrical parameters of the electrical circuit connected to terminals J9, J10 and J11:

$U_{max} = 250 \text{ V}; I_{max} = 4 \text{ A, but max. } P = 100 \text{ VA}$

Maximum electrical parameters at output terminals J7 and J8:

$U_o = 11.8 \text{ V}; I_o = 12 \text{ mA, but max. } P_o = 0.055 \text{ W}$

◆ **Special requirements/conditions for the safe use of the electrode relay Leckstar 101/Ex**

The electrode relay Leckstar 101/Ex must be **installed outside potentially explosive atmospheres** or be protected by a suitable standardised ignition protection class.

The electrical circuits connected to terminals J7 and J8 must be approved for use in potentially explosive atmospheres in explosion groups IIC, IIB, IIA or I, and their suitability in terms of intrinsic safety must be ensured.

The maximum parameters of the external circuits that may be connected are as follows:

For explosion group IIC	For explosion group IIB	For explosion group IIA / I
Co(L=0) = 1.5 µF	Co(L=0) = 9.9 µF	Co(L=0) = 39 µF
Lo(C=0) = 117 mH	Lo(C=0) = 724 mH	Lo(C=0) = 1593 mH
or	or	or
Lo/Ro = 1.6 mH/Ohm	Lo/Ro = 6.6 mH/Ohm	Lo/Ro = 12.9 mH/Ohm

6. Mounting of the electrode relay Leckstar 101/Ex

The electrode relay Leckstar 101/Ex must be mounted **by qualified specialist personnel** following the Installation, Operating and Maintenance Instructions for the Jola electrode relay Leckstar 101/Ex.

7. Connection in the form of an intrinsically safe system

The attached connection diagrams show how to connect the conductive electrode EL/Z6V2/...../...../2/...../.../.../Ex-... (and one or several conductive electrodes EL/.../...../...../.../.../.../Ex-...) and the obligatory connection box OAK/LST/2x1MΩ to the electrode relay Leckstar 101/Ex to create an intrinsically safe system:

55P-7628 dated 03.07.2013,
90P-7570-1 dated 26.07.2013,
90P-7574-1 dated 26.07.2013,
90P-7579-1 dated 26.07.2013,
55P-7644 dated 10.07.2013,
55P-5355a dated 10.07.2013,
55P-5356a dated 10.07.2013 et
55P-5357c dated 10.07.2013.

Always observe the following when connecting the unit:

- **Potential equalisation**

To avoid the danger coming from the static electricity, potential equalisation is necessary for the conductive electrodes EL/.../...../...../.../.../Ex-... with body and/or screw-in nipple made of metal or of antistatic PPLF:

Connect the external earth connection terminals on the screw-in nipple and, if present, on the optional flange of the conductive electrode to the potential equalisation system.

Connection to the potential equalisation system is essential for safe operation and must never be neglected.

In potentially explosive atmospheres with gas hazards, the entire installation set-up must always comply with the standard EN 60 079-14 resp. the replacing standard.

- ◆ Use of several electrodes and electrode relays for control operations in the same location

The combination of an electrode EL/Z6V2/...../...../2/.../.../Ex-... and optionally one or several electrodes EL/0/...../...../2/.../.../Ex-... and an electrode relay Leckstar 101/Ex may **only** be used "**x**" times in the same location, taking into account the **maximum overall length of all connecting cables taken together of "y" metres** (see table below).

"x" times	1	2	3	4	5	6	7	8
max. overall length "y" of all connecting cables (*)	1000 m	1000 m	350 m	250 m	150 m	125 m	100 m	75 m
max. overall length "y" of all connecting cables (**)	1000 m	1000 m	313 m	200 m	88 m	50 m	13 m	-----

(*) = all electrodes **except** electrodes EL/.../KE/...../2/.../.../Ex-...

(**) = electrodes EL/.../KE/...../2/.../.../Ex-...

- ◆ **Connecting cables**

Use connecting cables with one or more conductors to connect the conductive electrode EL/Z6V2/...../...../2/.../.../Ex-... to the obligatory connection box OAK/LST/2x1MΩ and the electrode relay Leckstar 101/Ex

or

to one or several conductive electrodes EL/0/...../...../.../.../Ex-... to the obligatory connection box OAK/LST/2x1MΩ and to an optional terminal box – and to connect the optional terminal box to another optional terminal box and to the electrode relay Leckstar 101/Ex.

Each connecting cable must possess a dielectric strength of at least AC 500 V test voltage.

Each conductor must have a cross section greater than or equal to 0.017 mm².

See the above table for the maximum admissible total length of all connecting cables taken together.

In all cases, the parameters of these cables must be below or equal to the following values: C = 200 pF/m and L = 1μH/m.

◆ **Obligatory connection box**

The intrinsically safe system composed of
the electrode EL/.../...../...../..../..../Ex-...,
the obligatory connection box OAK/LST/2x1MΩ
and one electrode relay Leckstar 101/Ex must be installed and connected according to the connection diagrams 55P-7628 dated 03.07.2013, 90P-7570-1 dated 26.07.2013, 90P-7574-1 dated 26.07.2013 and 90P-7579-1 dated 26.07.2013 to be found in the annex.

The installation personnel has to control that the 2 resistors of 1 MOhm each are present in the obligatory connection box OAK/LST/2x1MΩ and correctly connected as shown on the above mentioned connection diagrams.

◆ **Supplementary terminal boxes (optional extra)**

The protection class of each terminal box must be at least IP 20.
The terminal box(es) must be **approved** for use in the corresponding potentially explosive atmosphere.

If the **terminal box is made of metal or of conductive plastic**, the **dielectric strength** between the intrinsically safe circuit and the electrically conductive body of the terminal box must be **greater than or equal to AC 500 V**.

◆ **Connection terminals**

Manufacturer: Weidmüller or other manufacturer.
Type: AKZ4 - PA blue or other connection terminal with equivalent technical data.

◆ **Dielectric strength between the intrinsically safe circuit and an adjacent non-intrinsically safe circuit**

The **dielectric strength** between the intrinsically safe circuit and an adjacent non-intrinsically safe circuit **must be greater than or equal to AC 1500 V**.

8. Start-up

Prior to start-up, you must re-check the mounting position, the mechanical fastening and the electrical connection of the units.

In particular, you must check once again that the conductive electrode(s) is (are) also connected to the corresponding, admissible intrinsically safe circuit(s).

In addition, you must also check and verify that there is no possibility whatsoever of hazardous conditions occurring due to non-adherence to any of the relevant instructions, standards or official regulations.
Only then may the unit in question be started up electrically.

9. Maintenance

The electrodes EL/.../...../...../.../.../.../Ex-... are maintenance-free when used in low-viscosity, non-adhesive liquids that are free of solids and do not attack the component materials and/or in clean environments.

To rule out any risks, the electrode(s) and the relay must be serviced by qualified specialist personnel at least once a year.

Where risks cannot be ruled out, you should adhere to an inspection frequency suited to the application in question and laid down in consultation with the relevant supervisory authorities.

If electrode(s) and electrode relay are installed as safety elements within a system, they must always be inspected and checked at intervals to be agreed with the local supervisory authorities.

Prior to all maintenance work, the qualified specialist personnel must inform themselves of all valid standards, regulations, local guidelines and special conditions, in particular standards, regulations, local guidelines and special conditions concerning explosion protection and proceed accordingly.

10. Repair

All alterations and repairs to the electrode EL/.../...../...../.../.../.../Ex-... and/or the electrode relay Leckstar 101/Ex must be performed in the manufacturer's facility. Under no circumstances may other individuals or companies perform unauthorised alterations or repairs.

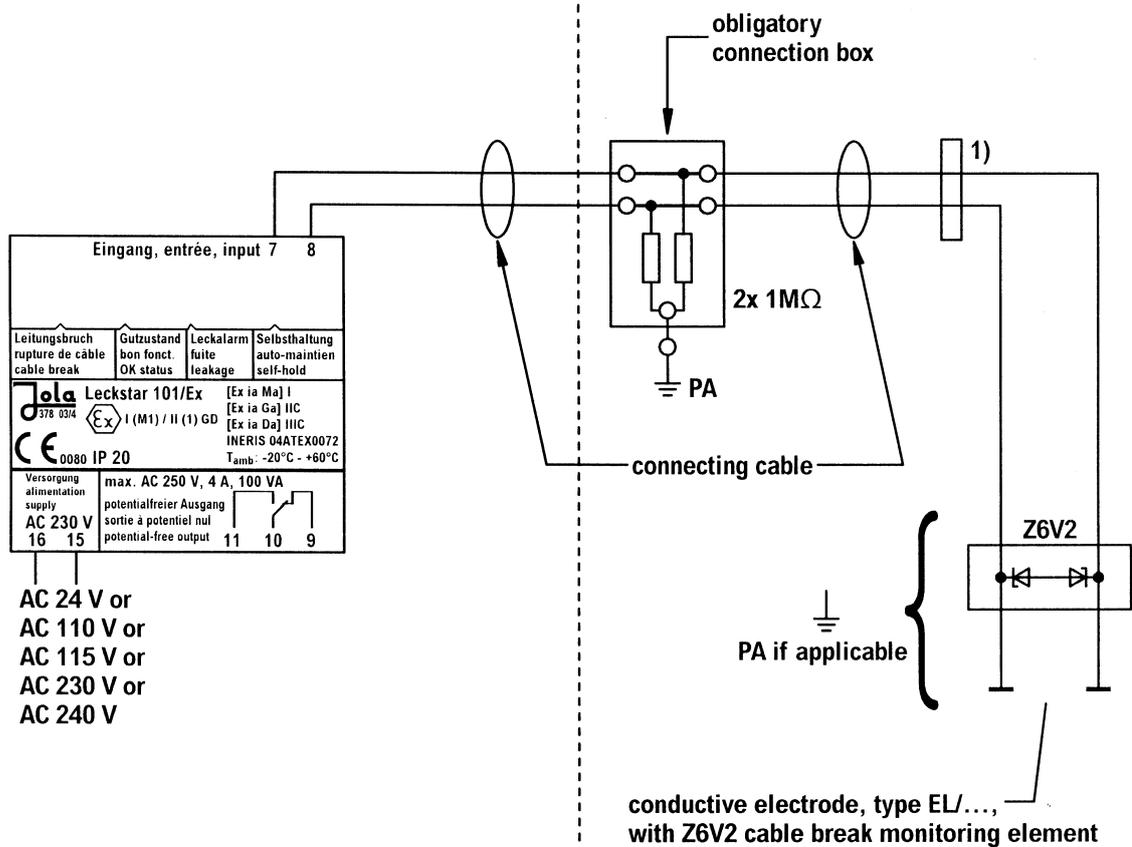
11. Disposal

The units must be disposed of by depositing them in conformity with the law at an appropriate collection point for electrical and electronic devices.

SYNOPTIC OF THE SYSTEM

NON POTENTIALLY EXPLOSIVE ATMOSPHERE

POTENTIALLY EXPLOSIVE ATMOSPHERE



1) Other conductive electrodes without Z6V2 cable break monitoring element can be connected in parallel.

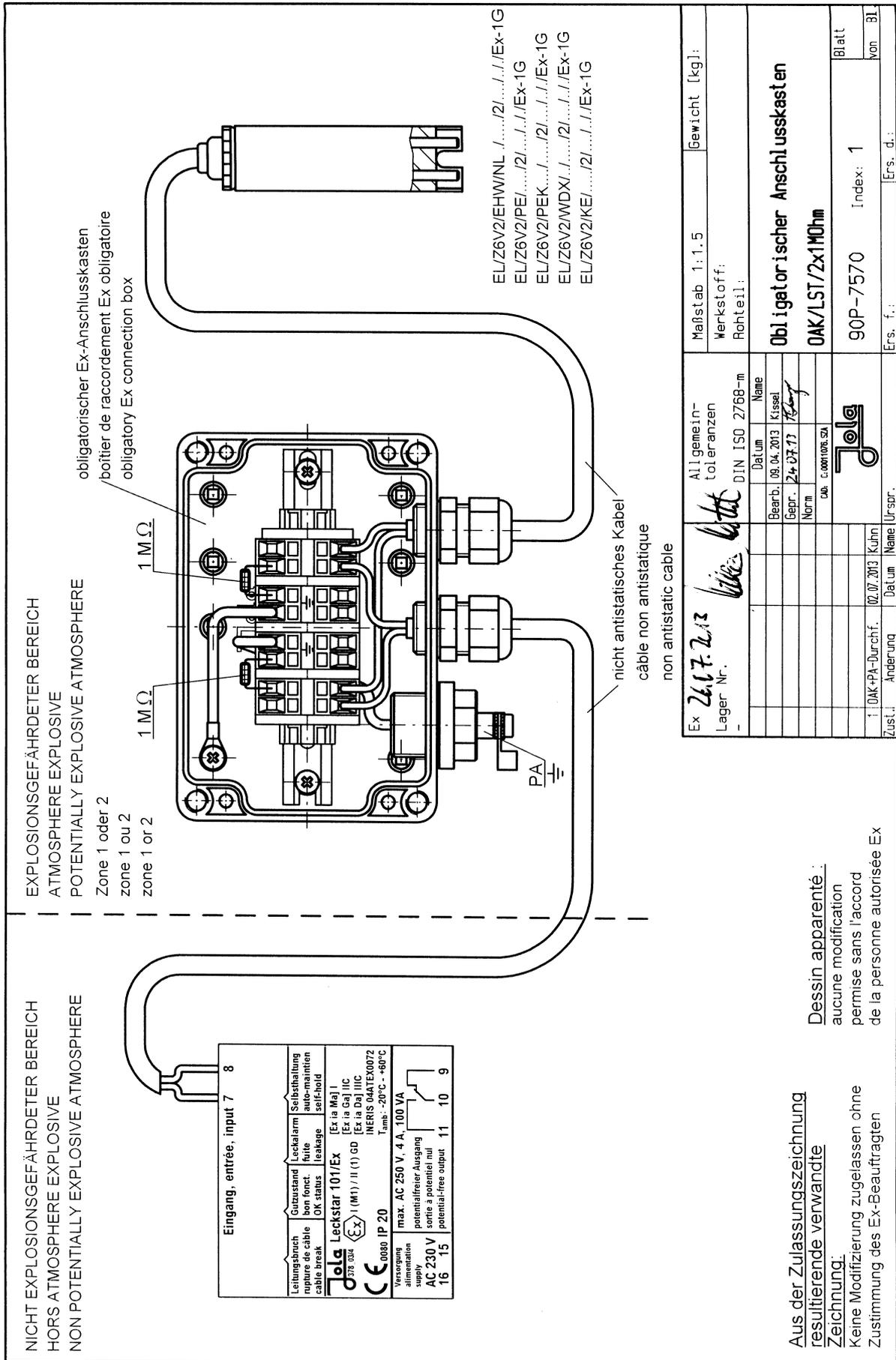
Aus der Zulassungszeichnung resultierende verwandte Zeichnung:

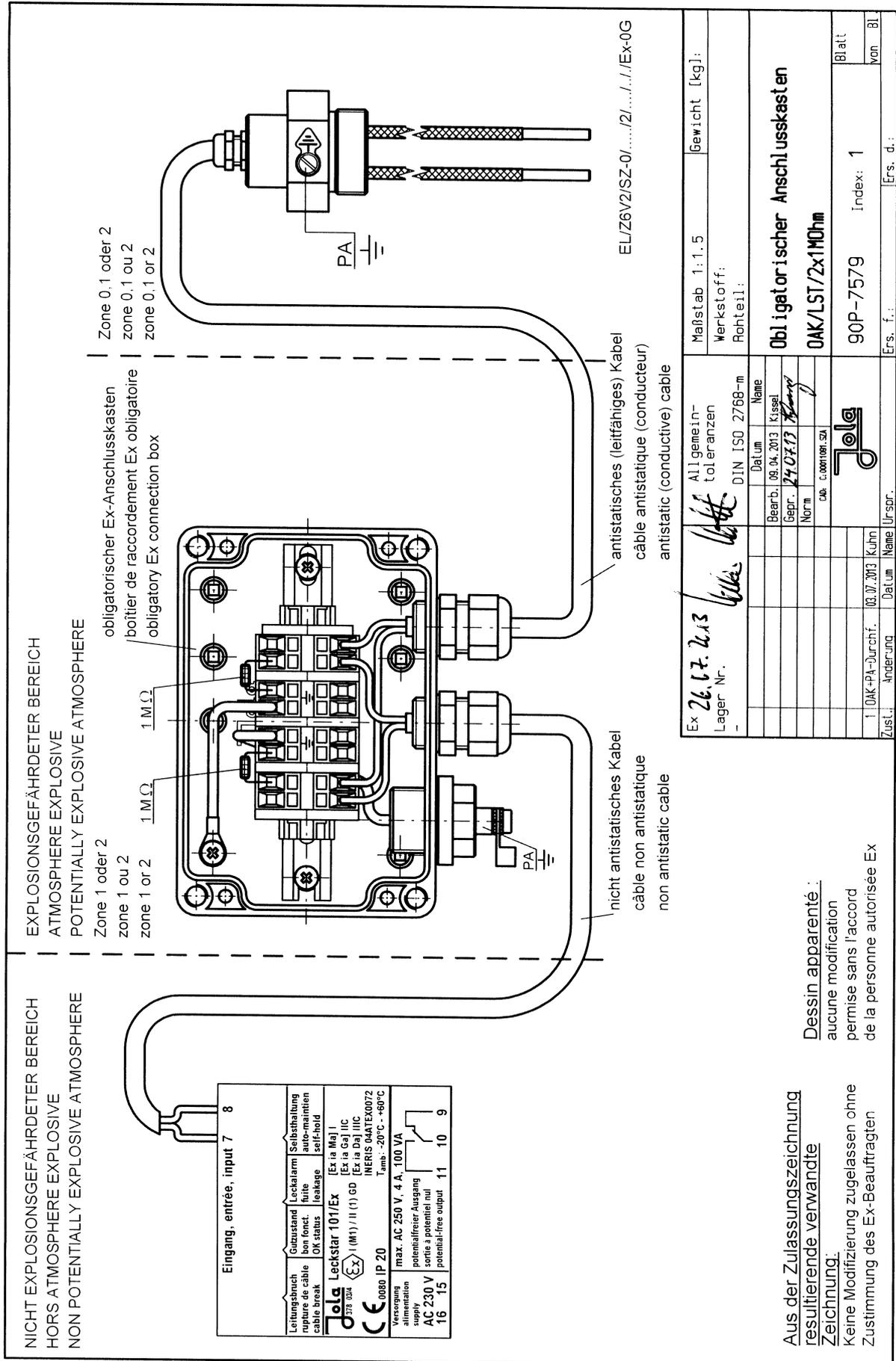
Keine Modifizierung zugelassen ohne Zustimmung des Ex-Beauftragten

Dessin apparenté :
 Aucune modification permise sans l'accord de la personne autorisée Ex

03.07.2013 *[Signature]*

Zust.	Änderung	Datum	Name	Bearb.	Datum	Name	Connection diagram Leckstar 101/Ex + conductive electrode with cable break monitoring	Blatt
				25.06.13	25.06.13	Scherer		
							Seiten	
Ursprung: 55Z-4931a							Ers. durch:	





NIGHT EXPLOSIONGEFÄHRDETER BEREICH
HORS ATMOSPHERE EXPLOSIVE
NON POTENTIALLY EXPLOSIVE ATMOSPHERE

EXPLOSIONGEFÄHRDETER BEREICH
ATMOSPHERE EXPLOSIVE
POTENTIALLY EXPLOSIVE ATMOSPHERE

Zone 1 oder 2
zone 1 ou 2

Zone 0,1 oder 2
zone 0,1 ou 2

obligatorischer Ex-Anschlusskasten
boîtier de raccordement Ex obligatoire
obligatory Ex connection box

nicht antistatisches Kabel
câble non antistatique
non antistatic cable

antistatisches (leitfähiges) Kabel
câble antistatique (conducteur)
antistatic (conductive) cable

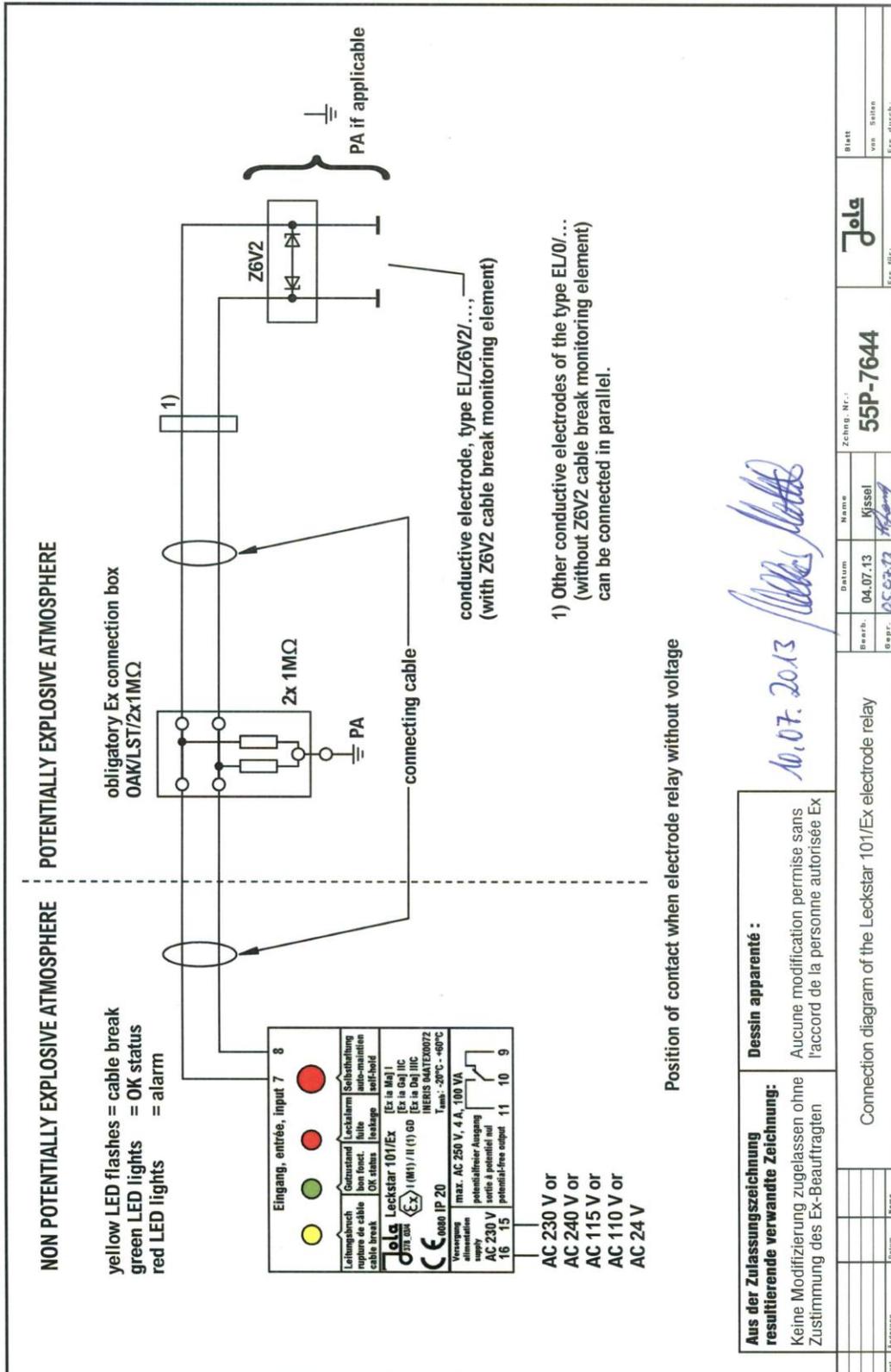
EL/Z6V2/SZ-0/.../2/.../1/.../Ex-0G

Eingang, entrée, input 7 8	
Leiterschneidung rupture de câble cable break	Leckalarm fuite leakage
CE	0080 IP 20
JOLA Leckstar 101/Ex [Ex ia Ma] I [Ex ia Gb] IIC [Ex ia Daj] IIC INERIS 04ATEX0072 T _{amb} : -20°C - +60°C	
Versorgung alimentation AC 230 V	max. AC 250 V, 4 A, 100 VA
16 15	potentialfreier Ausgang sortie à potentiel nul 11 10 9

Ex	26.17.2013	Allegemein- toleranz DIN ISO 2768-m	Maßstab 1:1,5	Gewicht [kg]:
Lager Nr.			Werkstoff:	
			Rohteil:	
			Obligatorischer Anschlusskasten	
			OAK/LST/2x1M0hm	
			90P-7579	Index: 1
				Blatt von Bl
Zust.	Änderung	Datei	Name	Ers. d.:

Aus der Zulassungszeichnung
resultierende veränderte
Zeichnung.
Keine Modifizierung zugelassen ohne
Zustimmung des Ex-Beauftragten

Dessin apparenté :
aucune modification
permise sans l'accord
de la personne autorisée Ex

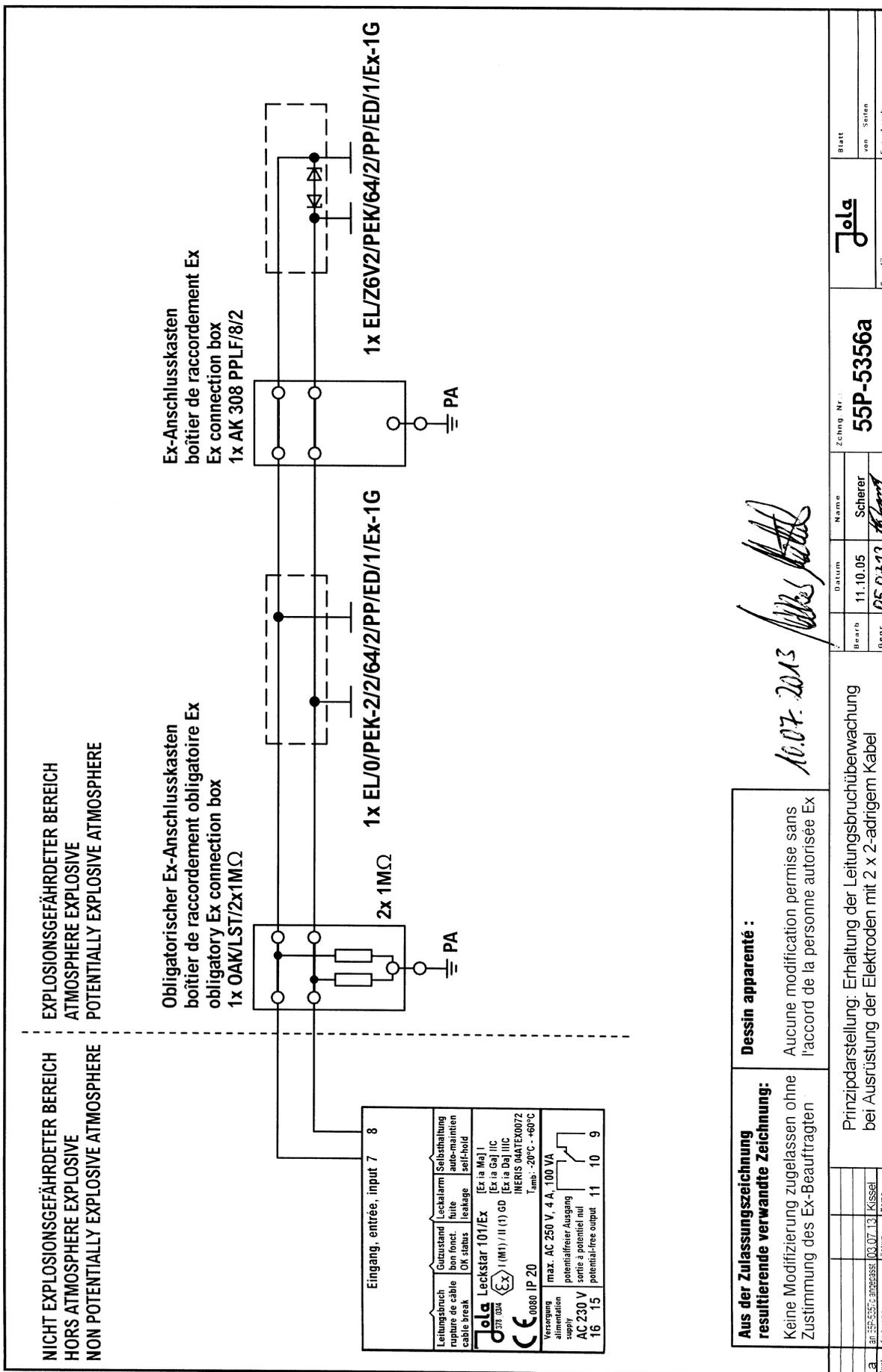


Position of contact when electrode relay without voltage

Aus der Zulassungszeichnung resultierende verwandte Zeichnung:
Keine Modifizierung zugelassen ohne Zustimmung des Ex-Beauftragten

Dessin apparenté :
Aucune modification permise sans l'accord de la personne autorisée Ex

Blatt	Zchn.-Nr.:		55P-7644	JOLA	Blatt
von Seiten	Name	Ex-Nr.			
Exe. durch:	Datum	Exe. Nr.			
	Beerb.				
	Gepr.				



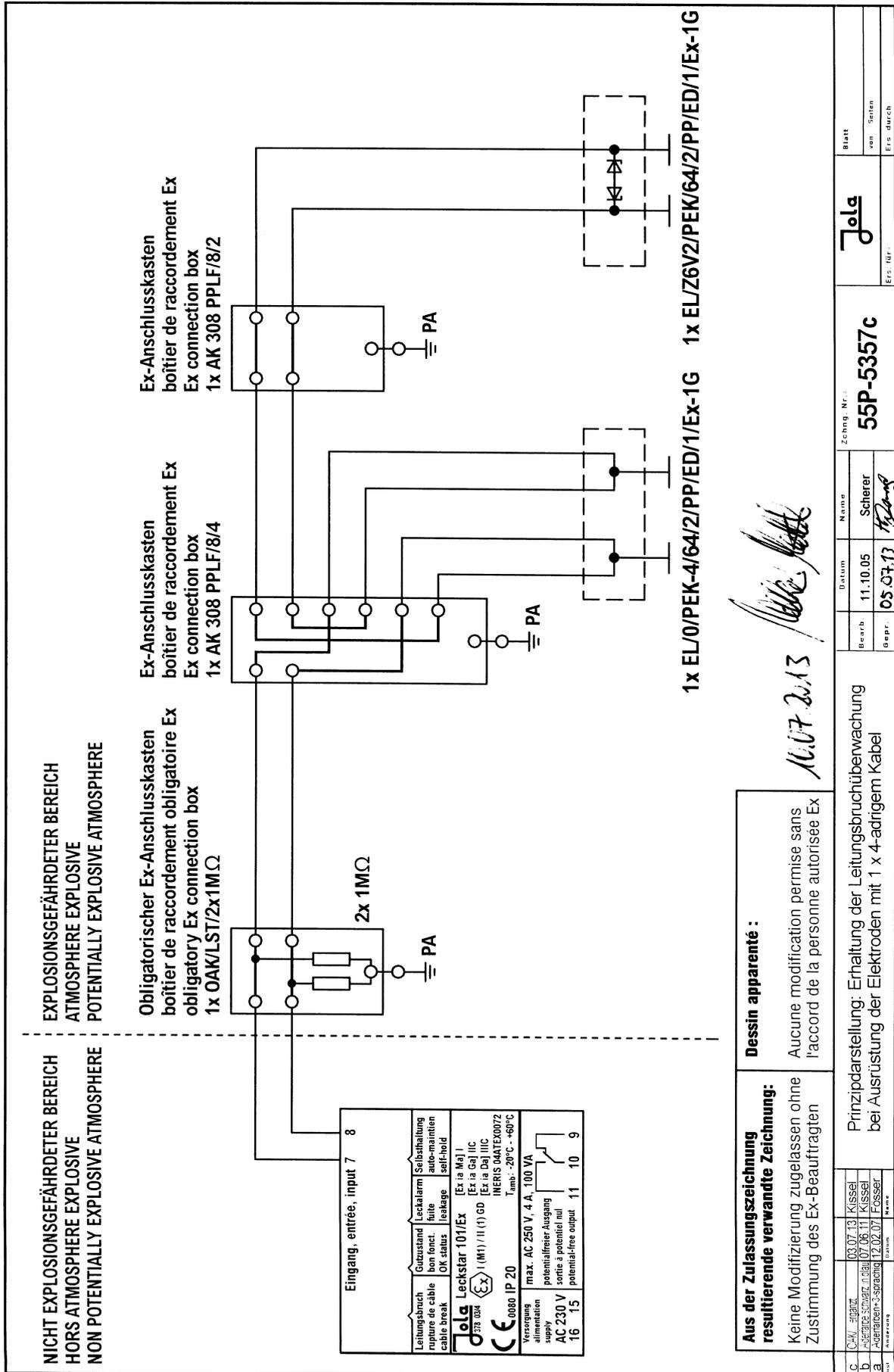
10.07.2013 *[Signature]*

Dessin apparenté :
Aucune modification permise sans l'accord de la personne autorisée Ex

Aus der Zulassungszeichnung resultierende verwandte Zeichnung:
Keine Modifizierung zugelassen ohne Zustimmung des Ex-Beauftragten

Prinzipdarstellung: Erhaltung der Leitungsbruchüberwachung bei Ausrüstung der Elektroden mit 2 x 2-adrigem Kabel

Blatt	Zehng. Nr.:		Ers. für:	Blatt
von	von	Seiten		
55P-5356a	55P-5356a		Ers. durch	Jola
Name		Datum	Ers. durch	
Scherer		11.10.05	Ers. durch	
05.07.13				



Aus der Zulassungszeichnung resultierende verwandte Zeichnung:
Keine Modifizierung zugelassen ohne Zustimmung des Ex-Beauftragten

Dessin apparenté :
Aucune modification permise sans l'accord de la personne autorisée Ex

10.07.2013

[Signature]

[Signature]

<table border="1"> <tr> <td>Leitungsbrech / rupture de câble / cable break</td> <td>Gerüstzustand / bon fonction / OK status</td> <td>Leckalarm / fuite / leakage</td> <td>Selbsthaltung / auto-maintien / self-hold</td> </tr> </table>	Leitungsbrech / rupture de câble / cable break	Gerüstzustand / bon fonction / OK status	Leckalarm / fuite / leakage	Selbsthaltung / auto-maintien / self-hold	<table border="1"> <tr> <td>03.07.13</td> <td>Kissel</td> </tr> <tr> <td>07.06.11</td> <td>Kissel</td> </tr> <tr> <td>12.02.07</td> <td>Fösser</td> </tr> </table>	03.07.13	Kissel	07.06.11	Kissel	12.02.07	Fösser	<table border="1"> <tr> <td>Bearb.</td> <td>11.10.05</td> <td>Scherer</td> </tr> <tr> <td>gepr.</td> <td>05.07.13</td> <td><i>[Signature]</i></td> </tr> </table>	Bearb.	11.10.05	Scherer	gepr.	05.07.13	<i>[Signature]</i>	<table border="1"> <tr> <td>Blatt</td> <td>18</td> </tr> <tr> <td>von</td> <td>18</td> </tr> <tr> <td>Seiten</td> <td></td> </tr> <tr> <td>Erz. Nr.</td> <td></td> </tr> </table>	Blatt	18	von	18	Seiten		Erz. Nr.	
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gepr.	05.07.13	<i>[Signature]</i>																									
Blatt	18																										
von	18																										
Seiten																											
Erz. Nr.																											
Zeichn. Nr.: 55P-5357c																											
Prinzipdarstellung: Erhaltung der Leitungsbruchüberwachung bei Ausrüstung der Elektroden mit 1 x 4-adrigem Kabel																											

Installation, Operating and Maintenance Instructions for

Jola Electrode Relay Leckstar 101/Ex I (M1) / II (1) GD [Ex ia Ma] I [Ex ia Ga] IIC [Ex ia Da] IIIC

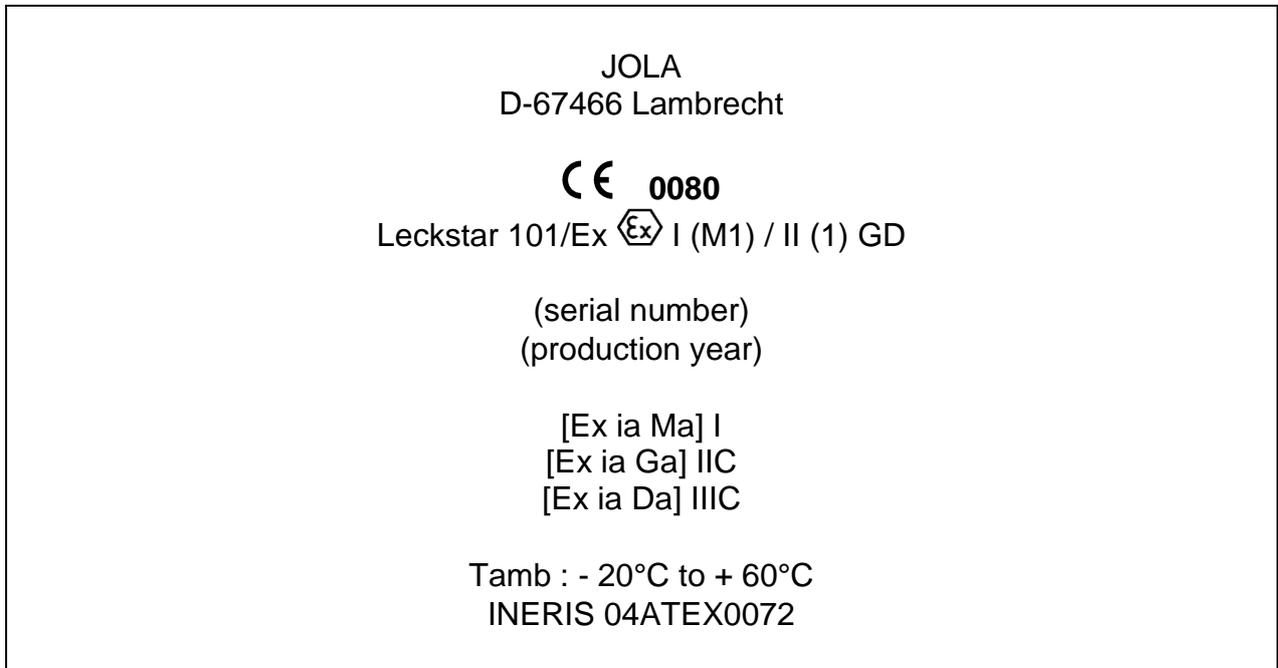
**These Installation, Operating and Maintenance
Instructions must always be handed over to the
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of our products together with all other user
documentation and information!**

**They should be stored in a safe place together
with all other user documentation and information
so they can be consulted again when necessary at
any time!**

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contact@jola-info.de • www.jola-info.de**

1. Area of application

The electrode relay Leckstar 101/Ex



is designed to transmit electrical signals coming **from one or more conductive electrodes installed in a potentially explosive atmosphere** to non-hazardous areas. **The electrode relay Leckstar 101/Ex must be installed outside potentially explosive atmospheres or be protected by a suitable standardised ignition protection class.**

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The conductive electrodes are, **for example, used for leakage detection or for the purpose of overflow or run-dry protection in tanks.**

All the **technical parameters of the conductive electrodes and/or the electrode relay** are listed in this brochure and/or the accompanying product descriptions. These documents also contain the corresponding **installation recommendations**. **You must always observe and follow all the instructions relating to these parameters and installation recommendations. The relay may not be used for applications outside the specified parameter range.**

If the product descriptions are not supplied with the products or are lost, **you must always request a copy of the descriptions prior to installation, connection or start-up and ensure that they are read and observed by the suitably qualified specialist personnel. Otherwise the conductive electrodes and/or the electrode relay may not be installed, connected and started up.**

2. Preconditions for safe use

◆ **Maximum parameters of the conductive electrodes**

The maximum parameters of the conductive electrodes are listed in the corresponding product documentation.

◆ **Special requirements/conditions for the safe use of the conductive electrodes**

The special requirements/conditions for the safe use of the conductive electrodes are listed in the corresponding product documentation.

◆ **Maximum parameters of the electrode relay Leckstar 101/Ex**

Rated supply voltages (terminals J15, J16):

$U = AC\ 24\ V, AC\ 110\ V, AC\ 115\ V, AC\ 230\ V\ \text{or}\ AC\ 240\ V$

Maximum electrical parameters of the electrical circuit connected to terminals J9, J10 and J11:

$U_{max.} = 250\ V; I_{max.} = 4A, \text{ but max. } P = 100\ VA$

Maximum electrical parameters at output terminals J7 and J8:

$U_o = 11.8\ V; I_o = 12\ mA, \text{ but max. } P_o = 0.055\ W$

◆ **Special requirements/conditions for the safe use of the electrode relay Leckstar 101/Ex**

The electrode relay Leckstar 101/Ex must be **installed outside potentially explosive atmospheres** or be protected by a suitable standardised ignition protection class.

The electrical circuits connected to terminals J7 and J8 must be approved for use

- in above-ground areas which could be at risk due to a potentially explosive atmosphere caused by gases (groups IIC, IIB or IIA) or
- in underground areas in mines as well as in above-ground areas of mines which could be at risk due to firedamp and/or flammable dusts (group I) or
- in above-ground areas which could be at risk due to a potentially explosive atmosphere caused by dusts

and their suitability in terms of intrinsic safety must be ensured.

The maximum parameters of the external circuits that may be connected are as follows:

For explosion group IIC	For explosion group IIB and for dust	For explosion groups IIA and I
$C_o(L=0) = 1.5 \mu\text{F}$ $L_o(C=0) = 117 \text{ mH}$ or $L_o/R_o = 1.6 \text{ mH/Ohm}$	$C_o(L=0) = 9.9 \mu\text{F}$ $L_o(C=0) = 724 \text{ mH}$ or $L_o/R_o = 6.6 \text{ mH/Ohm}$	$C_o(L=0) = 39 \mu\text{F}$ $L_o(C=0) = 1593 \text{ mH}$ or $L_o/R_o = 12.9 \text{ mH/Ohm}$

3. Additional conditions for safe operation

Before using the conductive electrodes, you must ensure that the materials used in the respective conductive electrode are sufficiently chemically and mechanically resistant to the liquid to be monitored and all other external influences.

In case of doubt, consult a suitably trained expert prior to use. Do not use the product before these questions have been fully clarified.

4. Installation, connection, start-up and maintenance, general regulations

Installation, connection, start-up and maintenance of the conductive electrodes and the electrode relay may only be performed by suitably qualified specialist personnel in line with all the information material and documentation supplied with the units and following all instructions contained therein.

The qualified specialist personnel must ensure that they are familiar with all valid standards, regulations, local requirements and specific conditions, in particular the standards, regulations, local requirements and specific conditions relating to explosion protection – and must proceed accordingly.

You must always read – and adhere to the instructions outlined in - the yellow DIN A 5 leaflet "User information/Instructions for use with mounting, operating and maintenance instructions for the product...". If the leaflet is not supplied with the product or is lost, you must always request a replacement leaflet from Jola.

5. Installation and connection of the electrode relay Leckstar 101/Ex

The electrode relay Leckstar 101/Ex must be installed outside potentially explosive atmospheres or be protected by a suitable standardized ignition protection class.

The entire installation set-up must always comply with the standard EN 60 079-14 resp. the replacing standard.

The unit is designed exclusively for installation in a switch cabinet or in a suitable protective housing and may therefore only be installed in these locations. It is only suitable for use in clean environments.

6. Start-up

Prior to start-up, you must re-check the mounting position of all the units, the mechanical fastening and the electrical connection.

In particular, you must check once again that the electrodes are connected to the corresponding, admissible intrinsically safe circuit(s).

In addition, you must also check and verify that there is no possibility whatsoever of hazardous conditions occurring due to non-adherence to any of the relevant instructions, standards or official regulations.

Only then may the unit in question be started up electrically.

7. Maintenance

The maintenance intervals are listed in the product documentation for the conductive electrodes.

To rule out any risks, however, the conductive electrodes and electrode relay must be sight-checked and function-tested by qualified specialist personnel at least once a year.

Where risks cannot be ruled out, you should adhere to an inspection frequency suited to the application in question and laid down in consultation with the relevant supervisory authorities.

If the conductive electrode(s) and electrode relay are installed as safety elements within a system, they must always be inspected and checked at intervals to be agreed with the local supervisory authorities.

Prior to all maintenance work, the qualified specialist personnel must inform themselves of all valid standards, regulations, local guidelines and special conditions, in particular standards, regulations, local guidelines and special conditions concerning explosion protection and proceed accordingly.

8. Repair

All alterations and repairs to the conductive electrode(s) and/or the electrode relay Leckstar 101/Ex must be performed in the manufacturer's facility. Under no circumstances may other individuals or companies perform unauthorised alterations or repairs.